

Properties	Standard	Results
BASE		EPDM
Density	ISO 845	100 +/- 20 Kg/m3
Compression Deflection 25 %	ISO 3386	< 3 kPa
Compression Deflection 50 %	ISO 3386	< 6 kPa
Compression Set 50 %, 24H, 23°c	ISO 815-1	< 15 %
Tensile Strength	ISO 1798	> 80 kPa
Elongation to Break / Rupture	ISO 1798	> 400 %
Linear Shrinkage	4H – 70°c	< 2 %
Flame Retardancy	FMVSS302	< 100 mm/min
Resistance AIR + UV		Very Good
Tomporeture Bonge	Constant	-50°c + 120°c
Temperature Range	Intermittent	+130°c
Environmental Protection	Foarr	Recyclable // CFC & HCFC free REACH – ROHS // IMDS available
Storage Conditions	As mentioned in our Sales Conditions	To be stored in a well-ventilated place at Room Temperature
Available in:		Rolls made by extrusion - Sheets

These information are based according to our knowledge. Values should be considered as average. It is up to the customer responsibility to check if this material is suitable for its applications. These data cannot be considered as binding and the company accepts no liability.

SEALING PROPERTIES	Test Method	Results
U test method 10 mm thick gasket – 100 mm water level	60 % compression (internal)	< 30 min
U test method 10 mm thick gasket – 100 mm water level	70 % compression (internal)	> 1 hour
TOYOTA sealing test – 24 hours water tightness at 60 % compression	TSK 6505 G	PASS



MAIN CHARACTERISTICS:

The EPSO XS and its excellent physical properties made it very good for all applications requiring sealing against: AIR – WATER – DUST. UNDER COMPRESSION.

Resistance to Humidity – UV – Differences of Temperature.

We hold a TECHNICAL GUIDELINE which records all the test we made on the EPSO X series which we can send upon request. The Sem Open Cell structure allows the material to recover very fast back to its original position. Each Roll of EPSO X is individually Protected. From 2 mm to 30 mm thick, check with us which solution is adequate for your application!

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Version	06 – 2021
Color	Black
Description:	Semi Open Cell EPDM – High Density AVAILABLE WITH AND WITHOUT TAPE

Properties	Standard	Results
BASE		EPDM
Density	ISO 845	130 +/- 30 Kg/m3
Compression Deflection 25 %	ISO 3386	< 6 kPa
Compression Deflection 50 %	ISO 3386	< 9 kPa
Compression Set 50 %, 24H, 23°c	ISO 815-1	< 25 %
Tensile Strength	ISO 1798	> 100 kPa
Elongation to Break / Rupture	ISO 1798	> 450 %
Linear Shrinkage	4H – 70°c	< 2 %
Flame Retardancy	FMVSS302	< 100 mm/min
Resistance AIR + UV		Very Good
Tomporeture Bange	Constant	-50°c + 120°c
Temperature Range	Intermittent	+130°c
Environmental Protection	Foam	Recyclable // CFC & HCFC free REACH – ROHS // IMDS available
Storage Conditions	As mentioned in our Sales Conditions	To be stored in a well-ventilated place at Room Temperature
Available in:		Rolls made by extrusion - Sheets

These information are based according to our knowledge. Values should be considered as average. It is up to the customer responsibility to check if this material is suitable for its applications. These data cannot be considered as binding and the company accepts no liability.

SEALING PROPERTIES	Test Method	Results
U test method 10 mm thick gasket – 100 mm water level	50 % compression (internal)	< 30 min
U test method 10 mm thick gasket – 100 mm water level	60 % compression (internal)	> 1 hour
TOYOTA sealing test – 24 hours water tightness at 60 % compression	TSK 6505 G	PASS



MAIN CHARACTERISTICS:

The EPSO XH and its excellent physical properties made it very good for all applications requiring sealing against: AIR – WATER – DUST. UNDER COMPRESSION. The higher density is offering higher & better performances. Resistance to Humidity – UV – Differences of Temperature.

We hold a TECHNICAL GUIDELINE which records all the test we made on the EPSO X series which we can send upon request. The Sem Open Cell structure allows the material to recover very fast back to its original position. Each Roll of EPSO X is individually Protected. From 2 mm to 30 mm thick, check with us which solution is adequate for your application!

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Version	09 - 2023
Color	Black
Description:	Semi Open Cell EPDM – Low Density - Economical AVAILABLE WITHOUT – WITH TAPE

Properties	Standard	Results
BASE		EPDM
Density	ISO 845	60 – 90 kg /m3
Compression Deflection 25 %	ISO 3386	< 1,5 kPa
Compression Deflection 50 %	ISO 3386	< 3 kPa
Compression Set 50 %, 24H, 23°c	ISO 815-1	< 15 %
Compression Set 50 %, 70°c – 22H	ASTM D10-56	<35 %
Tensile Strength	ASTM D412	< 100 kPA
Elongation to Break / Rupture	ASTM D412	> 120 %
Flame Retardancy	FMVSS302	< 100 mm/min
Flame Retardancy	UL 94 HBF	Compliant
Ozo <mark>ne Res</mark> istance 50 pphm, 40°c , 100H	Foom	No cracks
Resistance AIR + UV	I Vall	Very Good
Temperature Range	Constant	-40°c + 100°c
Temperature Kange	Intermittent	+110°c
Environmental Protection		Recyclable // CFC & HCFC free REACH – ROHS // IMDS available
Storage Conditions	As mentioned in our Sales Conditions	To be stored in a well-ventilated place at Room Temperature
Available in:		Rolls made by extrusion - Sheets

These information are based according to our knowledge. Values should be considered as average. It is up to the customer responsibility to check if this material is suitable for its applications. These data cannot be considered as binding and the company accepts no liability.

MAIN CHARACTERISTICS:

The EPSO XE series is our latest achievement if you are looking for cost reduction.

The EPSO XE series can be used for sealing against: AIR – WATER – DUST. UNDER COMPRESSION.

Resistance to Humidity – UV – Differences of Temperature.

The Seml Open Cell structure allows the material to recover very fast back to its original position.

Each Roll of EPSO XE series is individually protected. From 3 mm to 20 mm thick, check with us which solution is adequate for your application!

The EPSO XE can be offered with one side skin – on request

The EPSO XE can be offered with one side tape – please check with us.

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Version	06 – 2021
Color	Black
Description:	Semi Open Cell EPDM – Low- Med Density AVAILABLE WITHOUT TAPE

Properties	Standard	Results
BASE		EPDM
Density	ISO 845	75 +/- 15 Kg/m3
Compression Deflection 25 %	ISO 3386	< 2 kPa
Compression Deflection 50 %	ISO 3386	< 4 kPa
Compression Set 50 %, 24H, 23°c	ISO 815-1	< 5 %
Compression Set 50 %, 70°c – 22H	ASTM D10-56	<35 %
GM 17408	GM 17408	CLASS I – TYPE I: conformable
Tensile Strength	ASTM D412	> 110 kPa
Elongation to Break / Rupture	ASTM D412	> 200 %
Flame Retardancy	FMVSS302	< 100 mm/min
Ozo <mark>ne Re</mark> sistance 50 pphm, 40°c , 100H	Foom	No cracks
Water Tightness	Internal	In progress
Resistance AIR + UV		Very Good
Temperature Range	Constant	-50°c + 120°c
Temperature Kange	Intermittent	+130°c
Environmental Protection		Recyclable // CFC & HCFC free REACH – ROHS // IMDS available
Storage Conditions	As mentioned in our Sales Conditions	To be stored in a well-ventilated place at Room Temperature
Available in:		Rolls made by extrusion - Sheets

These information are based according to our knowledge. Values should be considered as average. It is up to the customer responsibility to check if this material is suitable for its applications. These data cannot be considered as binding and the company accepts no liability.

MAIN CHARACTERISTICS:

The EPSO XL series are another solution offered by INTERFLEX for your needs in rolls for a standard Semi Open Cell EPDM Material. The EPSO XL series can be used for sealing against: AIR – WATER – DUST. UNDER COMPRESSION. Resistance to Humidity – UV – Differences of Temperature.

The Seml Open Cell structure allows the material to recover very fast back to its original position. The EPSO XL series hold a very Fine cell structure, excellence in compression set and represents an excellent alternative to current material available on the Market and for companies which need a roll without any junctions each 2 meters.

Each Roll of EPSO XL series is individually protected. From 3 mm to 35 mm thick, check with us which solution is adequate for your application! We only offer the EPSO XL Series without tape.

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Version	06 – 2021
Color	Black
Description:	Semi Open Cell EPDM – Medium Density AVAILABLE WITHOUT TAPE

Properties	Standard	Results
BASE		EPDM
Density	ISO 845	90 +/- 15 Kg/m3
Compression Deflection 25 %	ISO 3386	< 3 kPa
Compression Deflection 50 %	ISO 3386	< 5 kPa
Compression Set 50 %, 24H, 23°c	ISO 815-1	< 5 %
Compression Set 50 %, 70°c – 22H	ASTM D10-56	<25 %
GM 17408	GM 17408	CLASS I – TYPE I: conformable
Tensile Strength	ASTM D412	> 130 kPa
Elongation to Break / Rupture	ASTM D412	> 140 %
Flame Retardancy	FMVSS302	< 100 mm/min
Flame Retardancy	UL 94	HBF compliant
Fogging (Gravimetric method)	GM 3235	1,2 mg
VOC-TVOC	VDA 277	< 5 μg C/g
Ozone Resistance 50 pphm, 40°c , 100H		No cracks
Water Tightness	Internal	In progress
Resistance AIR + UV		Very Good
Temperature Range	Constant	-50°c + 120°c
remperature Kange	Intermittent	+130°c
Environmental Protection		Recyclable // CFC & HCFC free REACH – ROHS // IMDS available
Storage Conditions	As mentioned in our Sales Conditions	To be stored in a well-ventilated place at Room Temperature
Available in:		Rolls made by extrusion - Sheets

These information are based according to our knowledge, values should be considered as average. It is up to the customer responsibility to check it this material is suitable for its applications. These data cannot be considered as binding and the company accepts no liability.

MAIN CHARACTERISTICS:

The EPSO XL series are another solution offered by INTERFLEX for your needs in rolls for a standard Semi Open Cell EPDM Material. The EPSO XL series can be used for sealing against: AIR – WATER – DUST. UNDER COMPRESSION. Resistance to Humidity – UV – Differences of Temperature.

The Seml Open Cell structure allows the material to recover very fast back to its original position. The EPSO XL series hold a very Fine cell structure, excellence in compression set and represents an excellent alternative to current material available on the Market and for companies which need a roll without any junctions each 2 meters.

Each Roll of EPSO XL series is individually protected. From 3 mm to 35 mm thick, check with us which solution is adequate for your application! We only offer the EPSO XL Series without tape.

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EPSO XL 105

Version	10 - 2024
Color	Black
Description:	Semi Open Cell EPDM – Medium Density AVAILABLE WITHOUT TAPE

TECHNICAL PERFORMANCES - PERFORMANCES TECHNIQUES

Properties	Standard	Results
MATERIAL BASE		EPDM Ethylène – Propylene – Diene – Rubber
Density	ISO 845	105 +/- 15 Kg/m3
Compression Deflection 25 %	ISO 3386	< 3 kPa
Compression Deflection 50 %	ISO 3386	< 10 kPa
Compression Set 50 %, 24H, 23°c	ISO 815-1 < 5 %	
Compression Set 50 %, 70°c – 22H	ASTM D10-56	<20 %
GM 17408	GM 17408	CLASS I – TYPE I: conformable
Tensile Strength	ASTM D412	> 140 kPa
Elongation to Break / Rupture	ASTM D412	> 200 %
Flame Retardancy	FMVSS302	< 100 mm/min
Flame Retardancy	UL 94	HBF compliant
Ozone Resistance 50 pphm, 40°c , 100H	Foam	No cracks
Water Tightness	Internal	In progress
Resistance AIR + UV		Very Good
Tomporatura Banga	Constant	-50°c + 120°c
Temperature Range	Intermittent	+130°c
Environmental Protection of		Recyclable // CFC & HCFC free REACH – ROHS // IMDS available
Storage Conditions	As mentioned in our Sales Conditions	To be stored in a well-ventilated place at Room Temperature
Form of Delivery		Rolls made by extrusion – 3 to 40 mm thick Length of the rolls depends on thickness.

These information are based according to our knowledge. Values should be considered as average. It is up to the customer responsibility to check if this material is suitable for its applications. These data cannot be considered as binding and the company accepts no liability.

MAIN CHARACTERISTICS:

The EPSO XL series are another solution offered by INTERFLEX for your needs in rolls for a standard Semi Open Cell EPDM Material. The EPSO XL series can be used for sealing against: AIR – WATER – DUST. UNDER COMPRESSION. Resistance to Humidity – UV – Differences of Temperature.

The Seml Open Cell structure allows the material to recover very fast back to its original position. The EPSO XL series hold a very Fine cell structure, excellence in compression set and represents an excellent alternative to current material available on the Market and for companies which need a roll without any junctions each 2 meters.

Each Roll of EPSO XL series is individually protected.

We only offer the EPSO XL Series without tape.





EPSO XL 120

Version	10 - 2024
Color	Black
Description:	Semi Open Cell EPDM – High Density AVAILABLE WITHOUT TAPE

TECHNICAL PERFORMANCES - PERFORMANCES TECHNIQUES

Properties	Standard	Results
MATERIAL BASE		EPDM Ethylène – Propylene – Diene – Rubber
Density	ISO 845	120 +/- 15 Kg/m3
Compression Deflection 25 %	ISO 3386	< 5 kPa
Compression Deflection 50 %	ISO 3386	< 13 kPa
Compression Set 50 %, 24H, 23°c	ISO 815-1	< 5 %
Compression Set 50 %, 70°c – 22H	ASTM D10-56	<20 %
GM 17408	GM 17408	CLASS I – TYPE I: conformable
Tensile Strength	ASTM D412	> 160 kPa
Elongation to Break / Rupture	ASTM D412	> 350 %
Flame Retardancy	FMVSS302	< 100 mm/min
Flame Retardancy	UL 94	HBF compliant
Ozone Resistance 50 pphm, 40°c , 100H	Foan	No cracks
Resistance AIR + UV		Very Good
Temperature Range	Constant	-50°c + 120°c
Temperature Kange	Intermittent	+130°c
Environmental Protection of		Recyclable // CFC & HCFC free REACH – ROHS // IMDS available
Storage Conditions	As mentioned in our Sales Conditions	To be stored in a well-ventilated place at Room Temperature
Form of Delivery		Rolls made by extrusion – 3 to 30 mm thick Length of the rolls depends on thickness.

These information are based according to our knowledge. Values should be considered as average. It is up to the customer responsibility to check if this material is suitable for its applications. These data cannot be considered as binding and the company accepts no liability.

MAIN CHARACTERISTICS:

The EPSO XL series are another solution offered by INTERFLEX for your needs in rolls for a standard Semi Open Cell EPDM Material. The EPSO XL series can be used for sealing against: AIR – WATER – DUST. UNDER COMPRESSION. Resistance to Humidity – UV – Differences of Temperature.

The Seml Open Cell structure allows the material to recover very fast back to its original position. The EPSO XL series hold a very Fine cell structure, excellence in compression set and represents an excellent alternative to current material available on the Market and for companies which need a roll without any junctions each 2 meters.

Each Roll of EPSO XL series is individually protected.

We only offer the EPSO XL Series without tape.







Version	06 – 2021
Color	Black
Description:	Semi Open Cell EPDM – Medium Density FIRE RESISTANT

Properties	Standard	Results
BASE		EPDM
Density	ISO 845	85 +/- 15 Kg/m3
Compression Deflection 25 %	ISO 3386	< 3 kPa
Compression Deflection 50 %	ISO 3386	< 5 kPa
Compression Set 50 %, 24H, 23°c	ISO 815-1	< 5 %
Compression Set 50 %, 70°c – 22H	ASTM D10-56	<35 %
GM 17408	GM 17408	CLASS I – TYPE I: conformable
Tensile Strength	ASTM D412	> 120 kPa
Elongation to Break / Rupture	ASTM D412	> 150 %
Flame Retardancy	FMVSS302	< 100 mm/min
Flame Retardancy	UL 94	HF 1 compliant
Vertical Burning Test	UL 94	V0 compliant (above 13 mm)
Ozone Resistance 50 pphm, 40°c , 100H	1 V99 V98 11 11	No cracks
Resistance AIR + UV		Very Good
Temperature Range	Constant	-50°c + 120°c
remperature Kange	Intermittent	+130°c
Environmental Protection		Recyclable // CFC & HCFC free REACH – ROHS // IMDS available
Storage Conditions	As mentioned in our Sales Conditions	To be stored in a well-ventilated place at Room Temperature
Available in:		Rolls made by extrusion - Sheets

These information are based according to our knowledge. Values should be considered as average. It is up to the customer responsibility to check if this material is suitable for its applications. These data cannot be considered as binding and the company accepts no liability.

MAIN CHARACTERISTICS:

The EPSO XL FR can be used for various applications requiring fire resistant material.

Tests have been conducted by an external laboratory for results in compliance with UL V0 and HF1 criteria. Do not hesitate to ask for your report.

The Semi Open Cell structure allows the material to recover very fast back to its original position. The EPSO XL series hold a very Fine cell structure, excellence in compression set and represents an excellent alternative to current material available on the Market and for companies which need a roll without any junctions each 2 meters.

Each Roll of EPSO XL series is individually protected. From 3 mm to 30 mm thick, check with us which solution is adequate for your application!

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Version	02 – 2023
Color	Black
Description:	Semi Open Cell NBR – PVC AVAILABLE WITH AND WITHOUT TAPE

Properties	Standard	Results
BASE		NBR – PVC
Density	ISO 845	90 +/- 25 KG/M3
Compression Deflection 25 %	ISO 3386	< 5 kPa
Compression Deflection 50 %	ISO 3386	< 9 kPa
Compression Set 50 %, 24H, 23°c	ISO 815-1	< 25 %
Tensile Strength	ISO 1798	> 100 kPa
Tearing Strength	GB/T 10808	> 250 N/m
Elongation to Break / Rupture	ISO 1798	> 120 %
Linear Shrinkage	48H – 105°C	< 10 %
Flame Retardancy	FMVSS302	< 100 mm/min
Flame Retardancy	UL 94 – HF1	Compliant
Resistance AIR + UV		Very Good
Oxygen Index	GB/T 2406	≥26%) ubbers Worldwide
Temperature Range	Constant	-50°c + 120°c
Temperature Nange	Intermittent	+130°c
Environmental Protection		Recyclable // CFC & HCFC free REACH – ROHS // IMDS available
Storage Conditions	As mentioned in our Sales Conditions	To be stored in a well-ventilated place at Room Temperature
Available in:		Rolls made by extrusion - Sheets

These information are based according to our knowledge. Values should be considered as average. It is up to the customer responsibility to check if this material is suitable for its applications. These data cannot be considered as binding and the company accepts no liability.

MAIN CHARACTERISTICS:

The Foam is designed for a wide range of heat preservation, cushioning, and sealing applications. It contains a variety of anti-aging components, with long-term resistance to severe cold, heat, dry, humid, and other harsh environments.

The Thermal conductivity is small and has excellent thermal insulation performances.

The NBO X could be used in wide temperature range. NBO X has very good flame resistance properties being UL 94 HF 1 compliant and self-extinguish.

Available from 3 to 35 mm thick, in rolls or sheets with a width of 1000 mm. Can be supplied with our INT1210 tape.



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ZA LES CASTORS – LE BEAU VEZE
83320 CARQUEIRANNE, France









Version	10 - 2023
Color	Black
Description:	Closed Cell EPDM – Extruded Rolls AVAILABLE WITH AND WITHOUT TAPE ONE SIDE OR TWO SIDE SKINS.

Properties	Standard	Results
BASE		EPDM
Density	ISO 845	110 +/- 20 Kg/m3
Compression Deflection 25 %	ISO 3386	20 kPa +/- 10
Compression Deflection 50 %	ISO 3386	80 kPa +/- 20
Compression Set 50 %, 24H, 23°c	ISO 815-1	< 10 %
Tensile Strength	ISO 1798	> 120 kPa
Elongation to Break / Rupture	ISO 1798	> 140 %
Linear Shrinkage	4H – 70°c	
Flame Retardancy	FMVSS302	< 100 mm/min
Flame Retardancy	UL 94	HBF compliant
Resistance AIR + UV		Very Good
Temperature Range	Constant	-50°c + 100°c
Temperature Kange	Intermittent Engine	±120°C ubbers Worldwide
Environmental Protection		Recyclable // CFC & HCFC free REACH – ROHS // IMDS available
Storage Conditions	As mentioned in our Sales Conditions	To be stored in a well-ventilated place at Room Temperature
Available in:		Rolls made by extrusion - Sheets

These information are based according to our knowledge. Values should be considered as average. It is up to the customer responsibility to check if this material is suitable for its applications. These data cannot be considered as binding and the company accepts no liability.

SEALING PROPERTIES	Test Method	Results
U test method 10 mm thick gasket – 100 mm water level	25 % compression (internal)	> 30 min
U test method 10 mm thick gasket – 100 mm water level	50 % compression (internal)	> 1 hour
TOYOTA sealing test – 24 hours water tightness at 60 % compression	TSK 6505 G	PASS



MAIN CHARACTERISTICS:

EPSO XC is designed and produced from the base material EPDM with a "special" closed cell structure for a wide range of high performances cushioning and sealing applications.

Thanks to its unique formulation, and it has a Super Weather Resistance, high elasticity, and toughness.

Excellence resistance to cold & heat it can be installed for applications with complex shapes. Can be supplied with ONE SIDE TAPE. ONE SIDE SKIN OR TWO SIDE SKINS.

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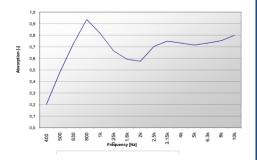
Version	07 – 2022	l
Color	Black	ľ
Description:	Semi Open Cell EPDM – Low Density MADE ORIGINALLY IN BLOCK	



Properties	Standard	Results
BASE		EPDM
Density	ISO 845	60 to 90 Kg/m3
Compression Deflection 25 %	ISO 3386	< 2 kPa
Compression Deflection 50 %	ISO 3386	< 5 kPa
Compression Set 50 %, 24H, 23°c	ISO 815-1	< 10 %
Tensile Strength	ISO 1798	> 80 kPa
Elongation to Break / Rupture	ISO 1798	> 180 %
Linear Shrinkage	4H – 70°c	< 2 %
Flame Retardancy	FMVSS302	< 100 mm/min
Resistance AIR + UV		Very Good
Tawwayatuwa Banasa	Constant	-50°c + 100°c
Temperature Range	Intermittent	+120°c
Odor (dry conditions)	JLR 52.458	3d Dubbers Worldwide
Environmental Protection	, 0 0.	Recyclable // CFC & HCFC free REACH – ROHS // IMDS available
Storage Conditions	As mentioned in our Sales Conditions	To be stored in a well-ventilated place at Room Temperature
Available in:		Blocs – Sheets – Rolls (with joints ev. 2mtrs)

These information are based according to our knowledge. Values should be considered as average. It is up to the customer responsibility to check if this material is suitable for its applications. These data cannot be considered as binding and the company accepts no liability.

Acoustic Properties	Made by AUTONEUM
Humidity Level	56,0 %
Average Temperature	27 °c
Area	1,2 m2



MAIN CHARACTERISTICS:

EPSO made in blocks is the first generation of semi open cell solutions INTERFLEX has developed. The EPSO 11 BL is very easy to compress and has a very fast recovery thanks to its particular cell structure which is almost opened. The EPSO in blocks will be dedicated to HVAC applications, with excellence in Acoustic Performances, and low VOC/TVOC rate. Our technology allows us to make blocks with + 60 mm thick. Rolls and sheets are available from 3 mm to full block thickness. EPSO made in blocs are also used for Industrial Applications like for Vacuum – Air conditioning systems – etc...

EPSO in bocks are also designed to seal against: AIR - WATER - DUST - under compression. Check with us for the best solution

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